



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4785-117
Job Sheet 167698



Part No: D4785-117

Job Qty: 2 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/9/17	11/9/17	0.00	0.00	Start Up Large Fab2		D.M.L 17-11-26
100	Large Fab	2 pcs	11/9/17	11/9/17	0.00	1.10	Large Fab 8		D.M.L 17-11-26
105	QC	2 pcs	11/9/17	11/9/17	0.00	0.00	QC6		38
107	Large Fab	2 pcs	11/10/17	11/10/17	0.00	1.10	Large Fab 1		D.M.L 17-11-26
110	QC	2 pcs	11/10/17	11/10/17	0.00	0.00	QC5		38 DAS
120	QC	2 pcs	11/10/17	11/10/17	0.00	0.00	QC10		9-88 38
130	Packaging	2 pcs	11/10/17	11/10/17	0.00	0.00	Packaging3		D.M.L 17-11-26
140	QC21-SA	2 Ea	11/10/17	11/10/17	0.00	0.00	QC21		

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9922
Descriptions: 107 - 1- weld bushing as per dwg D4785
130 - LOCATION: WA004

DAS
21
9-88

NOV 08 2017

Job Allocations

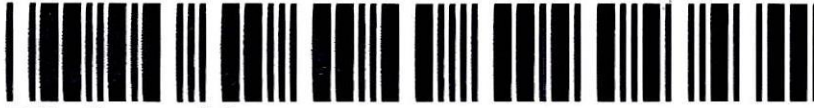
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4306-1	2	14	0	0
107-Large Fab	D4021-9	4	75	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S006051

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Rib Assembly

PART NO: D4785-117
Revision:
Operation: Large Fab
Quantity: 2
Change No:

Mfg Date: 11/06/17 Job No: 167698
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